One Component Aircraft Interior Coating



ACC WS-3

Product Group	Polyurethane waterborn	e topcoat	
Description	ACC WS-3 is designed for application on different substrates of the aircraft interior. ACC WS-3 is easy to apply, has excellent adhesion, very good scratch and solvent resistance, good stain resistance and is easy to clean. For most areas this product is well suited, if improved performance is required, ACC Hardener AX-42 may be added.		
Characteristics	Appearance	Semigloss, in any color of international standard.	
	Theoretical coverage	— 18 sqm/L base at thickness of 25 microns.	
	Viscosity RT and RH at 30-70%	40-65 seconds ISO cup 6	
	Pot life when mixed RT and RH at 30-70%	4 hours	
	Drying Times RT and RH 30-70%	Dry to touch 30-60 minutes Tack free 1- 2 hours Dry hard 8 hours	
	Mixing Ratio Volume if required	Mix 1 part of ACC Hardener AX-42 to 8 parts of ACC WS-3 by volume, by stirring. Do not use a shaker.	
Specification Application Equipment		ssure pot, HVLP or airless spray.	
Cleaning of equipment	Note: ACC WS-3 can be rolled with a foam roller which makes it easy to achieve a textured finish. Immediately after use clean with water, in a later stage acetone may be used to dissolve residues.		
Shelf life and Packaging (RT)	ACC WS-3 is delivered in	ACC WS-3 is delivered in 1 quart and 1 gallon kits.	
Health, safety, environment	Use with adequate ventilation and proper respiratory protection. See MSDS for complete details of composition and precautions.		

Notice

Because we cannot anticipate or control the many different conditions which this information and our products may be used, we do not guarantee the applicability and accuracy of this information or the suitability of our products in any given situation. Users of our products should make their own tests to determine the suitability of each product for their particular purposes.